

<b>ANSI DIMENSION B36.19</b>						
<b>Nominal Size</b>		<b>OD</b>	<b>Wall Thickness</b>			
<b>NPS</b>	<b>DN</b>	<b>mm</b>	<b>SCH5S</b>	<b>SCH10S</b>	<b>SCH40S</b>	<b>STD</b>
1 / 8	6	10.3	-	1.24	1.73	<b>1.73</b>
1 / 4	8	13.7	-	1.65	2.24	<b>2.24</b>
3 / 8	10	17.2	-	1.65	2.31	<b>2.31</b>
1 / 2	15	21.3	1.65	2.11	2.77	<b>2.77</b>
3 / 4	20	26.7	1.65	2.11	2.87	<b>2.87</b>
1	25	33.4	1.65	2.77	3.38	<b>3.38</b>
1 1 / 4	32	42.2	1.65	2.77	3.56	<b>3.56</b>
1 1 / 2	40	48.3	1.65	2.77	3.68	<b>3.68</b>
2	50	60.3	1.65	2.77	3.91	<b>3.91</b>
2 1 / 2	65	73	2.11	3.05	5.16	<b>5.16</b>
3	80	88.9	2.11	3.05	5.49	<b>5.49</b>
3 1 / 2	90	101.6	2.11	3.05	5.74	<b>5.74</b>
4	100	114.3	2.11	3.05	6.02	<b>6.02</b>
5	125	141.3	2.77	3.4	6.55	<b>6.55</b>
6	150	168.3	2.77	3.4	7.11	<b>7.11</b>
8	200	219.1	2.77	3.76	8.18	<b>8.18</b>
10	250	273.1	3.4	4.19	9.27	<b>9.27</b>
12	300	323.9	3.96	4.57	9.53	<b>9.53</b>
14	350	355.6	3.96	4.78	-	<b>9.53</b>
16	400	406.4	4.19	4.78	-	<b>9.53</b>
18	450	457.2	4.19	4.78	-	<b>9.53</b>
20	500	508	4.78	5.54	-	<b>9.53</b>
22	550	558.8	4.78	5.54	-	<b>9.53</b>
24	600	609.6	5.54	6.35	-	<b>9.53</b>
26	650	660.4	-	-	-	<b>9.53</b>
28	700	711.2	-	-	-	<b>9.53</b>
30	750	762	6.35	7.92	-	<b>9.53</b>
32	800	812.8	-	-	17.48	<b>9.53</b>
34	850	863.6	-	-	17.48	<b>9.53</b>
36	900	914.4	-	-	19.05	<b>9.53</b>
38	950	965.2	-	-	-	<b>9.53</b>
40	1000	1016	-	-	-	<b>9.53</b>

**\* OD Can be made up to 3100mm, with both longitudinal welds and circumferential welds. Thickness up to 20mm by plasma weldings.**